



Technical Sheet

Product

T27- Cutting & Grinding Wheels

Type 27 Depressed Centre Grinding Wheels Cutting, Notching, Grinding Metal Pipe

1. Description of Product

Dimensions(in):	4 1/2" x 1/8" x 7/8"
Max RPM:	13,580
Abrasive:	STEEL STAINLESS STEEL
Part Number:	A6-10451152



1. Application



- For grinding all metals, including stainless steel and non-ferrous soft metals like aluminum, copper, brass, lead and more.

- Do not use for roughing operations.
- Do not use the disc in machines for which it was not designed.
- Improper use can cause severe injury.
- Use as directed by ANSI B7.1.

2. Operating instructions

- Use on an angle grinder.
- Mount the disc and let it spin idly for one minute to check that it is not damaged.
- Keep the blade at 90° from the work surface.
- Do not press excessively, or hit against the backing material job.

4. Handling

- Handle discs with care to prevent bumps or drops. Yes a disc falls, fractures, detaches a section or is suspect that it may have damage, it should not be mounted.

3. Safety information

- Before mounting or dismounting the disc, check that the machine is disconnected.
- Never exceed the maximum peripheral speed marked on the label.
- Always use security guards.
- It is recommended to use full safety equipment (gloves, hearing protection, mask and safety glasses).
- Never try to make curved cuts.
- Never use a disc that has gotten wet.

5. Storage

- Store discs on a flat surface and do not hit, or drop them.
- The discs must not be exposed to:
 - (a) Water or other solvents.
 - (b) Extreme temperatures or humid conditions.
- For more information, consult the ANSI B7.1 standard.

6. Packaging units

- Box Quantity: 25
- Case Quantity: 200



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